

DON'T CALL THE TECH YET!

Top Tech Tips to Produce Your Product On-Time

- 1** Make sure equipment operators have in their possession, setup package with roll drawings.



- 2** Ensure tooling and or spacers have been installed on the equipment per roll drawings provided.



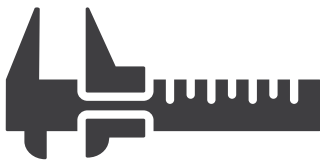
- 3** Check tooling is aligned horizontally from pass to pass & vertically top to bottom using a precision straight edge.



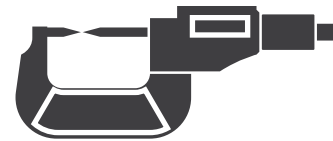
- 4** Verify thickness of material “Gauge” is not thicker than specified in setup package.



- 5** Verify the width of material “Strip Width” is not wider or narrower than specified in setup package.



- 6** Match the tooling contours between top and bottom tooling to the “Gauge Thickness” specified in the setup package.



IMPORTANT NOTE:

Tooling performance relies on mill integrity. If there are problems with your mill, fix the issues right away to ensure your tooling performs as designed.

NEED MORE HELP?

ACCESS TRAINING AND TECH RESOURCES

Check out our video series, eBook or articles on equipment setup to troubleshoot issues with your mill.

VISIT: roll-kraft.com/resources

TALK DIRECT TO OUR TECHS

For immediate help, call our live operator at **(888) 953-9400** or fill out our Contact Form at roll-kraft.com.