

# ROLL-KRAFT

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Solutions for the Tube, Pipe & Roll Forming Industries

### Lubrication Checklist for Tube, Pipe and Rollform Mills 2500 Hour Tasks

	Task Date			
	Actual Time			
<b>Drive Line Couplings</b>				
Lubricate				
<b>Electric Motor Bearings (Grease)</b>				
AC motors				
DC motors				
Coolant pump motor				
Rotary transformer (ERW welders)				
Fan motors				
Hydraulic motors				
<b>Gearboxes</b>				
Change the oil				
<b>Rotary Transformers (ERW Welders)</b>				
Change the oil				
<b>MG Sets</b>				
Change the oil (wet bearing cups)				
Lubricate (greaseable designs)				
<b>Hydraulic Accelerator Systems</b>				
Change oil				
Change oil filter				

Maintenance mechanic initials each box next to the specific task when that task is completed  
**Task Date** is the date that the lubrication task is performed  
**Actual Time** is the time interval, in hours, when the task is performed (recommended interval is 2500 hours)  
 Blank spaces provided in the Electric Motor Bearings section for motors not listed

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