

**Lubrication Checklist for Tube, Pipe and Rollform Mills**

**100 Hour Tasks**

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Task Date				
Actual Time				
<b>Mill Components (Grease)</b>				
Driven stand bearing blocks (inboard)				
Driven stand bearing blocks (outboard)				
Side roll passes				
Entry guide				
Seam guide				
Turkshead				
Driveshaft universal joints (W style mills)				
Upper lead screws (top shaft adjustment)				
Coolant tank support rollers				
Run out table rollers				
Looper/Floop accumulator				
Payoff reel bearings (greaseable style)				
<b>Gearboxes</b>				
Check the oil level				
Check for oil leaks				
<b>Rotary Transformers (ERW Welders)</b>				
Check the oil level				
<b>MG Sets</b>				
Check the oil level (wet bearing cups)				
<b>Cut-off Presses</b>				
Grease the lube points				
Check the lube system oil level				
<b>Hydraulic Accelerator Systems</b>				
Check the oil level				
Check for oil leaks				
<b>Air Line Oilers</b>				
Check the oil level				

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Maintenance mechanic initials each box next to the specific task when that task is completed  
 Task Date is the date that the lubrication task is performed  
 Actual Time is the time interval, in hours, when the task is performed (recommended interval is 100 hours)  
 Blank spaces provided in the Mill Components section for auxiliary equipment not listed